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012017

D412-702-071
Job Sheet 200511



Part No: D412-702-071

Job Qty: 1 pcs

Part Name: Comfort Crew Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Due Date: 9/30/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: IIN-D412-702-3 REV C IPP Rev:A 11.03.01 new issue DD verf:EC IPP Rev:B 12.09.05 per DSI9612 DD
verf:JFS IPP Rev.C 17.09.19 IIN412-702-3 Rev.C DD Verify DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		9/30/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		



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Container No: S215594



Part: D412-702-071

Job No: 200511

Serial No/Batch: S215594

Revision: C

Inspector:

Exp Date:

Instructions: TC STC SH04 - 7 Issue 3, FAA STC SR01997N

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					Packaging 1 - 27	
					Packaging 1 - 28	
					Packaging 1 - 29	
					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
					QC 4 - 58	
120 QC 4	1 pcs	9/30/19	0.00 0.00		QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					Packaging 3 - 1 - B4B	
130 Packaging 3-1 - Stock - B4B	1 pcs	9/30/19	0.00 0.00		Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	

Max B. 9/27/2019

Max B. 9/27/2019

				Packaging 3 - 36 - B4B	21	SEP 27 2019
135 DC - 1 - B4B	1 pcs	9/30/19	0.00 0.00	DC - 1 - B4B	21	
				DC - 2 - B4B	9-39	
140 QC 21 - FG	1 pcs	9/30/19	0.00 0.00	QC 21 - FG - 21	21	
				QC 21 - FG - 70	9-39	
				QC 21 - SA - 53	21	SEP 27 2019
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - Identify and pack for shipping as per PPP D412-702-071 Location:FG029						
135 - (Document Control) Photocopy bluefile & type labels per PPPD412-702-071 CHG003						
140 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	BOLT	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5179012
AN3-4A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167263
AN4-6A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149813
D4305-041	Shoulder Harness Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194265
MS21042L3	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5204283
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5211536
NAS1149D0332J	Washer	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5209100
NAS1149D0363J	Washer	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5201031
NAS1149D0432J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5093756
NAS1149D0463J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5192407
AN970-4	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5202671

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-10A	2	244	0
	AN3-4A	4	281	0
	AN4-6A	2	308	0
	AN970-4	4	74	0
	D4305-041	1	8	0
	MS21042L3	6	1,950	0
	MS21042L4	2	1,586	0
	NAS1149D0332J	10	1,944	0
	NAS1149D0363J	6	788	0
	NAS1149D0432J	4	885	0
	NAS1149D0463J	4	2,613	0

Part Specifications

Specifications could not be found.

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25.32 Parts Lists for Dart Pilot/Co-Pilot Shoulder Harness Kits

QTY -071	QTY -073	QTY -075	Part Number	Description
X			D412-702-071	Dart Pilot/Co-Pilot Shoulder Harness Kit
	X		D412-702-073	Dart Pilot/Co-Pilot Shoulder Harness Kit
		X	D412-702-075	Dart Pilot/Co-Pilot Shoulder Harness Kit
			D4305-041	SHOULDER HARNESS ASSEMBLY
	1		D4305-043	SHOULDER HARNESS
		1	D4305-045	SHOULDER HARNESS
4	4	4	AN3-4A	BOLT
2	2	2	AN4-6A	BOLT
2	2	2	AN3-10A	BOLT
4	4	4	AN970-4	WASHER
6	6	6	MS21042L3	NUT
2	2	2	MS21042L4	NUT
10	10	10	NAS1149D0332J	WASHER (OR AN960JD10L)
6	6	6	NAS1149D0363J	WASHER (OR AN960JD10)
4	4	4	NAS1149D0432J	WASHER
4	4	4	NAS1149D0463J	WASHER (OR AN960JD416)

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